

MODEL IC

Mud and Slurry Relief Valve



"POCO" Pin Design Variation

This intelligent design allows the user to change the set pressure of the valve by simply changing pins. This is done by affixing pin spacers on each end of the Rupture Pin while keeping the overall length of the pin assembly constant.

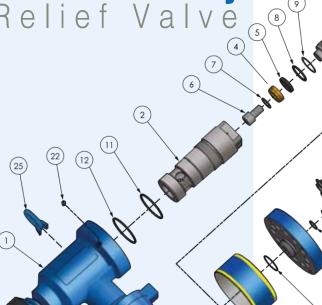
Advantages =

- 1002 and 1502 hammer unions.
- Relief settings from 1,000 to 10,000 PSI with POCO set pressure pins.
- Change the settings by changing the pin. The set pressure is shown on the pin label. The 3" Model IC valve uses the same interchangeable pins. In addition, the pins are color-coded accordingly.
- Reliable settings.
- Simple dependable operation.
- One moving part.
- Fatigue and pulsation are not factors that affect the set pressure of the
- Reaches open position in milliseconds.
- Provides a bubble-tight seal to set point.
- Stainless steel seat and piston are standard.
- Greater washout resistance with no direct impingement on the seat, piston or seal.
- Field repairable.
- Visual indication of opening.
- Unaffected by changing ambient temperatures on the pin.
- Pin cannot fatigue or buckle early.
- No environmental exposure to process fluids.

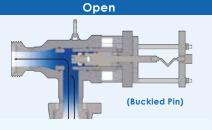
MODEL IC

GET THE POWER OF THE PIN.





Closed (Straight Pin)



OPTIONS

- 1. STAINLESS STEEL PIN GUARD
- 2. PIN CONTAINER
- 3. PROXIMITY DEVICE



| ITEM NO. | DESCRIPTION | QTY |
|----------|------------------------------|-----|
| 1 | BODY | 1 |
| 2 | SEAT CAGE | |
| 3 | BONNET | |
| 4 | SEAL RETAINER | |
| 5 | MAIN SEAL | -1 |
| 6 | PISTON BOLT | -1 |
| 7 | WEDGE LOCK WASHER [BONNET] | 12 |
| 8 | O-RING [PISTON] | 1 |
| 9 | BACK-UP RING [PISTON] | |
| 10 | PISTON | 1 |
| 11 | O-RING [UPPER CAGE] | 1 |
| 12 | O-RING [LOWER CAGE] | 1 |
| 13 | BUMPER | 1 |
| 14 | O-RING [BONNET] | -1 |
| 15 | O-RING [STEM] | 2 |
| 16 | SLEEVE | |
| 17 | TOP PLATE | 1 |
| 18 | HEX NUT [TOP PLATE] | 4 |
| 19 | HOLDING NUT | 1 |
| 20 | WEDGE LOCK WASHER[TOP PLATE] | 4 |
| 21 | RUPTURE PIN | 1 |
| 22 | GREASE FITTING | 1 |
| 23 | POST | 4 |
| 24 | SPACER | 4 |
| 25 | LIFTING LUG | 1 |
| 26 | BONNET BOLT | 12 |

Get Better Performance and Longer Life!

Lower your Downtime and Save Money!

How It Works

Pressure acting on a differential piston area puts an axial force on the pin.

At an exact set point, the pin buckles and the valve opens in milliseconds for immediate pressure relief.

Relieves pressure to prevent pump, hose and system damage on mud and slurry pump systems - ideal for pulsating pressure.

STANDARD MATERIALS

Model IC: AISI 4130, Forged Body with stainless steel trim. Other materials optional. Drilling compatible seals.

CONNECTIONS

Standard and custom connections available.

CERTIFICATIONS

Available with domestic offshore and international certifications and standards upon order request.

COLOR CODED PINS

MUD RELIEF VALVES - "POCO" PIN CHART*

| PIN TYPE | | | |
|-----------------|------|-----------|--|
| PIN TYPE | SIZE | COLOR | |
| IC - 1,000 PSI | 3" | BRONZE | |
| IC - 1,500 PSI | 3" | AQUA | |
| IC - 2,000 PSI | 3" | LT. GREEN | |
| IC - 2,500 PSI | 3" | GRAY | |
| IC - 3,000 PSI | 3" | GOLD | |
| IC - 3,500 PSI | 3" | BLACK | |
| IC - 3,800 PSI | 3" | WHITE | |
| IC - 4,000 PSI | 3" | DK. BLUE | |
| IC - 4,500 PSI | 3" | ORANGE | |
| IC - 5,000 PSI | 3" | DK. GREEN | |
| IC - 5,500 PSI | 3" | YELLOW | |
| IC - 6,000 PSI | 3" | RED | |
| IC - 6,500 PSI | 3" | LT. BLUE | |
| IC - 7,000 PSI | 3" | TAN | |
| IC - 7,500 PSI | 3" | PINK | |
| IC - 8,000 PSI | 3" | SILVER | |
| IC - 8,500 PSI | 3" | FUCHSIA | |
| IC - 9,000 PSI | 3" | BROWN | |
| IC - 9,500 PSI | 3" | OLIVE | |
| IC - 10,000 PSI | 3" | PURPLE | |

*For other set pressures, contact Taylor Valve



